

Packaging Process	Recyclable	Printing Layer	Lamination	Sealing Layer	Gauge	Application	Old Name	New Name	Bottom Film (or pouch production film)	Solution	Solution Description
Top Films, Horizontal and Vertical Flowpack films		BOPA	SL	PE	55+120	Vacuum	Combiflex BOPA/PE	Combilen ML	Amilen ML	ML	Vacuum packaging, medium barrier
		BOPA	SB	PE	55+120	Vacuum, Cooking	Combiflex BOPA/PE SB	Combilen CF	Amilen CF	CF	Vacuum packaging, Cooking
		BOPET	SL	PE-EVOH-PE	55+85	MAP, Vacuum	Combiflex BOPET/PE-EVOH-PE	Combilen MLx	Amilen MLx	MLx	Vacuum Packaging, High barrier
		BOPET	SL	ML	All		Combiflex BOPET/ML	Combilen ML PLUS	Amilen ML PLUS	ML PLUS	
		BOPET	SL	MLX	All		Combiflex BOPET/MLX	Combilen MLx PLUS	Amilen MLx PLUS	MLx PLUS	
		BOPET	SB	SF	55+105	Vacuum, Sterilization	Combiflex BOPET/SF	Combilen SF	Amilen SF	SF	Vacuum Packaging, Sterilization
	x	BOPP	SL	PE-EVOH-PE	60+90	MAP, Vacuum	Combiflex BOPP/PE-EVOH-PE	Combilen POx	Amilen POx	POx	Vacuum and MAP Packaging
Vacuum Pouches				ML	65+95	MAP, Vacuum	Combiflex MDO PE/PE-EVOH-PE	Combilen PEx	Amilen PEx	PEx	Vacuum and MAP Packaging
					70		Combivac 70	EasyVac PRO ML 2	Amilen VAC ML	ML	Vacuum packaging with chamber machine
					90		Combivac 90	EasyVac PRO ML 3			
					120		Combivac 120	EasyVac PRO ML 4			
					145		Combivac 145	EasyVac PRO ML 5			
					170		Combivac 170	EasyVac PRO ML 6			
					200		Combivac 200	EasyVac PRO ML 7			
					105		Combivac 105	EasyVac GUSS ML 3			
					90		Combivac 90	EasyVac PRO ML 3 BLU			
						SF	Combivac 90	EasyVac PRO SF 3	Amilen VAC SF	SF	Vacuum packaging with chamber-less machine
	x			POx	80		Combivac Nextflex PO 80	EasyVac PRO POx 3	Amilen VAC POx	POx	Vacuum packaging with chamber-less machine
					85		Combivac Nextflex PE 85	EasyVac PRO PEx 3	Amilen VAC PEx	PEx	Vacuum packaging with chamber-less machine
Embossed Vacuum Pouches				ML	G		Combifresh G	EasyVac BOSS ML 3	Amilen BOSS ML	ML	Vacuum packaging with chamber-less machine
					G		Combifresh G	EasyVac BOSS ROLL ML 3			
				SF	G		Combifresh G	EasyVac BOSS SF 3	Amilen BOSS SF	SF	Vacuum packaging with chamber-less machine
	x			POx	G		Combifresh Nextflex PO G	EasyVac BOSS POx 3	Amilen BOSS POx	POx	Vacuum packaging with chamber-less machine

Structure not present in the list above		
Laminated films out of the solutions above	Combilen + C + structure + thickness + width + additional process (e.g AF)	Combilen C BOPA/PE 85 420 AF
Vacuum pouches with standard VF material but different thickness	EasyVac PRO ML + C + thickness + dimension	EasyVac PRO ML C 130 200x300
Vacuum pouches with non standard material but from VF	EasyVac PRO + C + not standard material + thickness	EasyVac PRO C MLx 200x300
Vacuum pouches laminated	EasyVac PRO + C + not standard material + thickness + production type + dimension + additional process + cliché	EasyVac PRO C BOPET/PE-EVOH-PE 65 M2S 200x300 EO CL01587